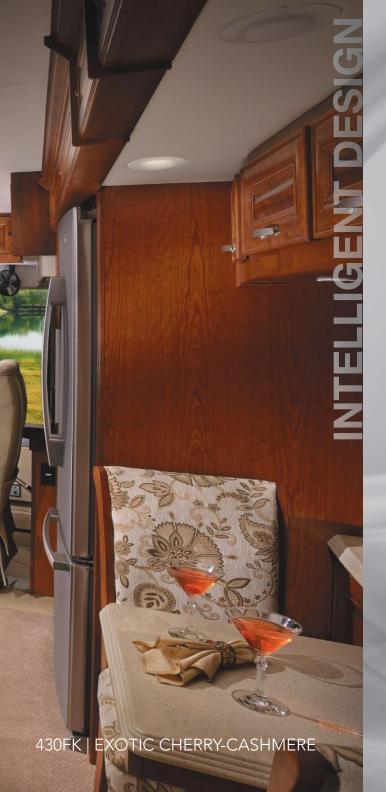




NEW DIRECTION, NEW DESIGN, NEW DESTINATION





WELCOME TO THE NEW CHARLESTON

This spacious Charleston 430FK features our stately Exotic Cherry cabinetry, one of two custom crafted hardwood interiors to choose from. Every floorplan offers beautiful Corian[®] countertops, elegant LED lighting and polished porcelain upgraded tile flooring.



Charleston's space-age ergonomically designed cockpit puts everything within arm's reach. A tilt/telescopic "Smart Wheel", power, adjusting automotive style foot pedals, upgraded stereo CD and rear view monitor with side view cameras are just some of the convenient features you'll find in the Charleston.



At Charleston our interior appointments are refined with a sophisticated, luxurious, yet contemporary feel. Our floorplans are designed to flow effortlessly from the cockpit to the living and galley area and on to the master bedroom. The Charleston envelops you with rich fabrics and woodgrains that are professionally designed to work in concert to bring you the feeling of home while you travel.

Our kitchen with it's Corian[®] countertops features a fixed island (430FK) and an oversized stainless steel sink creating a practical cooking, clean up area that would make any chef jealous. The kitchen is outfitted with a residential 3 door stainless steel refrigerator and convection/microwave oven to accommodate you for entertaining or on even the longest trip.

430FK | EXOTIC CHERRY-CASHMERE







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The Charleston's modern shower comes complete with a built in seat and a large skylight. Also shown is the convenient hidden washer/dryer. The bedroom of the Charleston series provides you a comfortable place to rest after a long day of traveling, this oasis features a king size bed, abundant storage areas and a slide out vanity.



THE BEAST WITHIN THE BEAUTY

It is both quality of construction materials and innovative engineering techniques that have set the Charleston apart from the competition. Charleston's extraordinary amount of strong, tubular steel is integrated with the chassis to form the basis of our uni-body, "steel cage" construction. With this ultra-strength steel skeleton as a foundation, Charleston's engineers have utilized superior vacuum-bond lamination processes that make our floor, sidewall and roof systems the strongest, most durable in the industry. By taking the time to integrate each structural component with both the chassis and each other, we are drastically improving the Charlestons' ability to take the wear and tear of road travel. This means that each Charleston is built to stand the test of time – from the inside out!

VACUUM-BOND LAMINATED ROOF SYSTEM

- 1. One-piece fiberglass crowned roof (seamless)
- 2. Structurally engineered block foam insulation
- 3. Tubular aluminum framing with block foam insulation
- 4. Foam padding with Luan backing
- 5. Vinyl interior headliner for easy maintenance

VACUUM-BOND LAMINATED FLOOR SYSTEM

- 6. Sturdy structural wood flooring
- 7. 2.5" thick block foam insulation
- 8. 2.5" tubular steel floor framing
- 9. Luan plywood
- 10. Darco underbelly

LAMINATED STORAGE COMPARTMENT FLOOR

- 11. Darco under-flooring
- 12. Sturdy structurewood decking
- 13. Cargo liner
- 14. Tubular steel framing

VACUUM-BOND LAMINATED SIDEWALLS

- 15. Gelcoat fiberglass exterior with Luan backing
- 16. Thick block foam insulation
- 17. Tubular aluminum framing
- 18. Decorative interior panels

VACUUM-BOND LAMINATED SIDEWALLS

- 19. Residential carpeting (Bedroom)
- 20. Thick foam padding (Bedroom)
- 21. Bus-style, side-to-side opening storage compartment doors
- 22. Sleek automotive styling with automotive head lamps
- 23. 10K diesel generator on automated slide-tray
- 24. Automotive environmental controls
- 25. One piece bonded panoramic windshield
- 26. Mirrors with integrated side vision cameras
- 27. Frameless dual pane windows



CHARLESTON STANDARDS AND OPTIONS

Chassis-Freightliner XC Raised Rail Chassis:

Standard Engine-

- Lowered Cummins ISL turbo diesel 8.9 liter 450 HP @ 2100 RPM, 1250 ft. lbs. of torque @1,400 RPM
- 24/7/365 Freightliner factory direct support

Brakes

- \cdot Full air w/auto slack adjuster
- \cdot ABS
- \cdot Front: 17" air disc brakes with ABS
- Rear: 16.5 X 7" drum with ABS, Tag: 15 X 7" drum with ABS
- Two-Stage compression engine brake

Transmission

- Allison 3000MH 6 Speed automatic with electric push button shift
- · Transynd transmission fluid

Suspension

- · Front: Neway® AS air suspension
- Rear: Neway® AD air suspension
 Tag: Neway® Non-lifting CA-110
- rag: Neway® Non-Inting CA-110
 with air suspension and air dump
 Sachs custom tuned shock
- absorbers (a Rolls Royce company)
- Heavy duty stabilizer bar
- 55 degree wheel cut
- "I" beam suspension with bell crank
- \cdot Air suspension deflation system

Tires

· Michelin® XZA3T P275/80R/22.5

Wheels

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- \cdot (6) Polished aluminum
- \cdot (2) Steel on inside rear axle
- · 22.5 x 8.25

Cooling System

- 1335 C.I., Cross flow, rear mounted radiator
- \cdot Transmission oil cooler
- · Electronic belt driven fan clutch
- 5 year/100,000 mile coolant (some maintenance required)

Steering Wheel

- Leather wrapped VIP smart wheel
 Washer/wiper with intermittent
- function • Electronic cruise control with
- high idle
- · FCC "Courtesy" flashers
- TRW tilt/telescopic steering column

Other Chassis Standards

- · 100 gallon, dual fill fuel tank
- Power suspended and adjustable pedals
- · 1000W in block engine heater
- · LCD engine message center
- · Day time running lights
- · 7-Pin tow power connector
- · 18.7 CFM air compressor
- · R134A A/C compressor w/condenser
- Farr Eco-air cleaner
- · Air filter restriction indicator
- · Fuel/water separator
- Bendix® AD-9 heated air dryer • Automatic, heated moisture
- ejectors
- Power steering
- · Leece-Neville 160 amp alternator
- · (2) 1900 CCA @ 0° F, (-18° C)
- maintenance free batteries

Structural Standards

- · Laser aligned steel sub-frame and basement construction
- · Ziebart® automotive & foam seal undercoating
- \cdot Vacuum bonded floor
- \cdot Tubular steel frame
- \cdot Structure wood flooring
- · 2 lb. density, block foam
- polystyrene insulation throughout
- \cdot Vacuum bonded sidewalls
- Tubular aluminum frame
- \cdot Gel-coated fiberglass skin
- Framelesss dual pane, dark tint windows
- · Crowned and layered vacuum bonded roof
- Fiberglass roof
- · Tubular aluminum frame
- \cdot Channeled drains for A/C's
- Tubular steel front bulkhead
- Fiberglass front and rear caps

Exterior Standards

· One-piece panoramic windshield

· Air and "city mode" horns

signal booster

· Shower skylight

· Docking lights

holding tanks

in sidewall

· Basement freezer

Exterior Options

instrument cluster

swivel and recline

and co-pilot seats

· Lighted step well

color monitor

auxiliary input

and low settings

· Auxiliary start switch

· Pilot/co-pilot cup holders

· Automotive dash AC/heater

start switch

Driver/Passenger Area

front and rear

Standards

· Power cord reel

· Protective paint mask

· (2) Piece rear ladder

· Automatic digital satellite

· Digital stationary TV antenna with

· Auxiliary LP hook up-passenger side

· Full length mud flap with chrome trim

Auxiliary air chuck-front firewall

· Chrome bus style exterior mirrors

· Oversized slide-out storage tray

• 15,000 BTU A/C with heat pump,

 \cdot Wrap around cockpit with (9) gauge

· Extra wide Flexsteel® "soft touch"

adjustable arm rests, 360 degree

· 6-Way power pedestal under pilot

pilot and co-pilot seating with

· 3-point integrated seat belts

· Power actuated step well cover

· AM/FM/CD player with iPod™

· Rear vision camera with adjustable

· Sirius® satellite radio capable (hard

ware and subscription needed)

· Dash mounted remote generator

· Distribution control box for

entertainment electronics

 \cdot (2) Defroster fans with high

· Exterior entertainment center

with integrated side view cameras

· Heated pads for all water and

- Automatic generator start
 Sikkens® automotive full body 4
- color exterior paint • 4X Clearcoat for optimal gloss and protection
- Side-hinged exterior compartment doors with full pass through storage
- · (4) pt. fully automatic hydraulic
- leveling system
- · 2000 watt pure sine wave inverter/ converter
- \cdot (4) deep cycle six volt house batteries on slide tray
- \cdot (2) Master electric shut off switches
- 50 Amp 120V distribution panel with energy management system
- · Automotive style fuse panel
- Individual zoned manifold system with individual shut-off valves
- Variable speed constant pressure water pump
- · Full coach water filtration system
- Thermostatically controlled Fantastic® roof vents with rain sensors
- (1) 3 Speed remote powered lavatory roof vent
- 13,500 BTU low profile front roof A/C with heat pump and ceiling ducts with drain
- 13,500 BTU low profile rear roof A/C with heat pump and ceiling ducts with drain
- · 11,000 BTU low profile center roof A/C
- Two (2) 20,000 BTU furnaces
- \cdot Girard® tankless continuous flow hot water heater
- · 24.5 gallon propane tank

· Patio light

keyless entry

Black water tank flush system
 Power entrance step

screen door and deadbolt

· Power front door awning

· Slide-out room awnings

• 10.000 lb. receiver hitch

· Lighted entry assist handle with

· Full length drip and awning rail

· Front entrance door with heavy duty

· Power patio awning w/ motion sensor

- · Electronic battery disconnect switch · Channeled power privacy/sunscreen shade
- · Driver and passenger roller style shades
- · Solid wood co-pilot console with 110 receptacle and pull-out laptop desk
- · Lighted entry assist handle at step well

Living/Dining/Galley Standards

- · Three (3) interior décor choices
- · Solid wood cabinetry throughout
- · 84" ceiling height
- · 50" Sony® color LED/HD TV (430FK)
- · Sony® Sound bar with sub-woofer
- · Free standing dinette with buffet
- · "Soft Touch" Leather driver side sofa bed (per floorplan)
- · "Soft Touch" Leather love seat sofa (per floorplan)
- · "Soft Touch" Leather passenger side sofa (per floorplan)
- · Brushed nickel cabinet hardware with hidden hinges
- · Polished high gloss porcelain tile forward of bedroom
- · Individual reading lights with dimmer
- · Dimmer controlled LED lighting in the living room and bedroom
- · Soft touch padded ceiling
- · Roller style privacy/sunscreen shades
- · Metal venetian style blinds at galley window
- · Corian® solid surface counter tops throughout
- · Stainless steel residential dual basin sink with solid surface covers
- · Tiled backsplash
- · Single lever faucet with removable head
- · Residential size convection/microwave oven
- · Residential stainless steel refrigerator with water and ice dispenser in door
- Stainless steel sealed 3-burner recessed cook top with solid surface cover
- · Automatic generator start
- · Full extension metal drawer guides with ball bearings throughout
- · Central vacuum system
- · Energy management system w/ inverter assist

Living/Dining/Galley Options

- · Exotic Cherry or Brookside Cognac wood options · Booth dinette (430BH)
- · Bose® sound bar

Bath Area Standards

- · Solid surface sinks and countertops
- · Double lever lavatory faucets · One piece molded fiberglass
- shower with seat and contoured glass door
- Mirrored medicine cabinets
- · Porcelain hand flush toilet
- · Towel bars

Bedroom Area Standards

- · 72"x 80" island king bed with bedspread
- · Bedside wardrobe
- · Stackable washer/dryer
- Dual control Select Comfort[™] mattress with cordless remote
- · Dresser drawers and wardrobe
- · LED lighting · Individual reading lights
- · Carpet with padding
- · Night stands
- · Earess window
- · Cedar lined closet
- · 32" Sony® color LED/HD TV

Safety Standards

- · 110 GFI protected circuits
- (galley, bath and basement)
- · Surface mounted fire extinguisher · (2) exit windows (bedroom
- and living room)
- · Carbon monoxide detector · LP gas detector with auto shutoff
- · Smoke alarm



Peace of mind.

Forest River has yet another exclusive feature to offer: One year of free roadside assistance will be given to every New Charleston customer. This is just one more way to say "Thank you" and to ensure an eniovable traveling experience.













- A. View it outside. The exterior entertainment center in the sidewall is the perfect way to tailgate or simply watch the big game at your favorite destination.
- B. Convenient access. The easy to use generator slide tray allows for easy access to the Charleston's 10KW power generator.
- C. Secure it. The keyless entry and lighted entry assist handle provide convenience, comfort and safety when entering your Charleston.
- D. Easy to understand. Charleston's automotive style electrical station.
- E. Cavernous. Charleston's side opening exterior storage doors allow for greater accessibility and easy access to insulated, steel-cage protected cargo areas. Our above-floor slide-out system allows for increased storage space below.

F. Simply innovative. The Charleston's zoned, central water distribution system allows uninterrupted showers and eliminates numerous elbow connections

CHARLESTON 2014 OWN THE ROAD.

CHARLESTON

SMARTRY

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PREMIUM PAINT DESIGNS

Choose from one of five exciting exterior paint designs. Every artistic embellishment is painstakingly thought out, delivering a design that represents the Charleston's true personality.





Midnight Flame





Metal Fusion





Caramel Ice



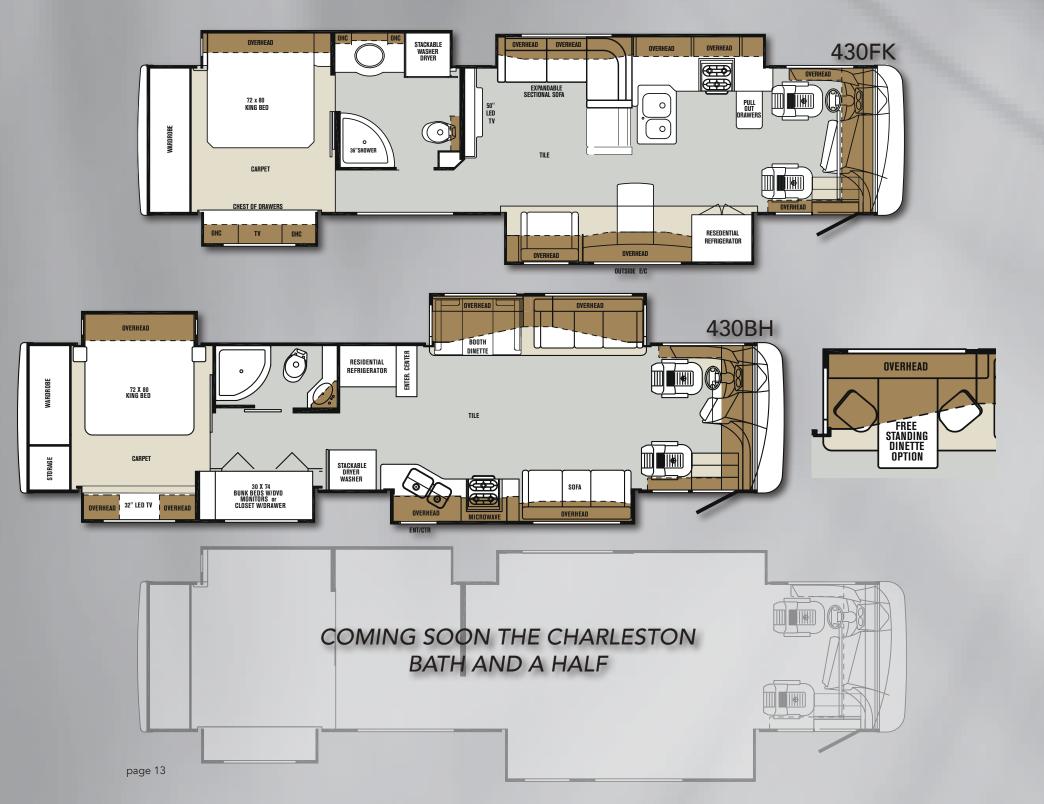


Cinnamon Glaze





Driftwood



ENGINE	CUMMINS ISB TURBO DIESEL 450HP
TORQUE (FT. LB.)	1250
TRANSMISSION	ALLISON 3000MH
HITCH RATING (LBS.)	10,000
WHEELS	Polished Aluminum
FRONT GAWR (LBS.)	14,350
REAR GAWR/TAG GAWR (LBS.)	20,000/10,000
GVWR (LBS.)	44,320
GCWR (LBS.)	59,320
FUEL TANK (GAL)	100
DEF TANK (GAL)	13
TIRES	Michelin XZA3T 275/80R/22.5

MODEL	430FK	430BH	TBA
*APPROX. OVERALL LENGTH	43'	43'	ТВА
OVERALL WIDTH	100"	100"	TBA
**APPROX. HEIGHT	12' 2"	12' 2"	ТВА
INTERIOR WIDTH	95' 5"	95' 5"	ТВА
INTERIOR HEIGHT	84"	84"	ТВА
GREY TANK (GAL)	60	60	ТВА
BLACK TANK (GAL)	44	44	ТВА
FRESH WATER TANK (GAL)	86	86	ТВА
LP (GAL)	24.5	24.5	ТВА
FURNACE OUTPUT (BTU)	(2) 20,000	(2) 20,000	ТВА
CONTINUOUS HOT WATER	Tankless	Tankless	Tankless
APPROX. EXT BASEMENT STORAGE (CU. FT.)	185.75	185.75	ТВА
WHEELBASE	266"	266"	266"

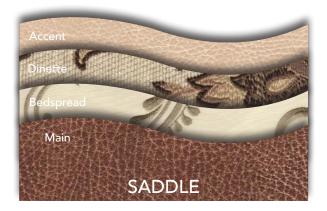
*Approximate overall length shown w/o rear ladder. Add 6" with rear ladder. **Approximate overall height shown w/o satellite. Add 2" with satellite.



INTERIOR DECOR OPTIONS









PRE-DELIVERY INSPECTION FACILITY

20,000 square feet of quality assurance. The bare essentials for a premium product. This state-of-the-art facility gives immediate daily feedback to production for quality assurance in every unit built.



Forest River, Inc. encourages our customers to purchase their Forest River products from a local dealership whenever possible for the following reasons:

- Forest River, Inc. dealers are independently owned and operated businesses so priority service and scheduling is at their discretion and is often provided to customers that purchased their unit at that dealership.
- 2) Purchasing locally allows customers to establish meaningful relationships with a dealer, enhancing the RV experience through assistance with product questions, user tips or RV regulations for your state or country, and much more!
- 3) Canadian customers must meet requirements to bring an RV purchased out of the country to their home. These requirements may involve additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.
- 4) Scheduling timely warranty repairs and adjustments through a local dealership provides far greater flexibility and convenience to you, the customer!

It is the goal of Forest River, Inc. that all of our RV owners fully enjoy the RV experience and that customer satisfaction meets or exceeds their expectations!



Learn More Scan this barcode using a QR Reader on your smart phone to learn more about Forest River.



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